

## **Environmental Declaration**

OLIN Design is a comprehensive range of premium uncoated papers and boards that offers perfect colour reproduction with a range of coordinated envelopes.



#### FSC MIX

Products that bear this label are made using a mixture of materials from FSC-certified forests, recycled materials, and/or FSC controlled wood. While controlled wood is not from FSC certified forests, it mitigates the risk of the material originating from unacceptable sources.

#### MILL ACCREDITATIONS

Corporate Quality Management Standard
Environmental Management Standard
Occupational Health and Safety Management Standard
Eco-Management and Audit Scheme CE 1221/2009

UNI EN ISO 9001 UNI EN ISO 14001 OHSAS 18001 EMAS



#### **GREEN STAR SYSTEM**

The system is built upon an universally recognized standard used to rank services and products. The Green Star System<sup>™</sup> incorporates the vital information on the origin of the fibre and the manufacturing process and attributes each paper product a star rating from zero to five based on environmental performance.





















## Introduction

We intend to be recognised for excellence and leave our mark as an innovative producer, as well as a socially responsible organisation.

The mill is committed to meeting all regulatory requirements:

- Health and Safety legislation
- Environmental legislation
- REACH
- UK & EU Timber Regulations

To demonstrate beyond compliance the mill are certified to the following voluntary third-party certification:

Safety: OHSAS 18,001Environment: ISO 14,001

Quality: ISO 9,001Energy: ISO 50,001

• Sustainable sourcing: FSCTM (TT-COC-002043) / PEFCTM (BMT-PEFC-1433)

• BSI Kitemark: RoHS

• People: Investors in People

We hereby certify that all paper products manufactured at the mill do not contain any conflict minerals from the DRC. Fine and speciality paper products made at the mill meet European standards on toy safety BS EN 71-3. They are also acid free, made with neutral sizing and more than 2% calcium carbonate, meeting the requirements of ISO 9706. Pulps used are Elementary Chlorine Free (ECF).





















# **Environment ISO 14001**







## Certificate of Registration

ENVIRONMENTAL MANAGEMENT SYSTEM - ISO 14001:2015

This is to certify that:

Holds Certificate Number: EMS 723554

and operates an Environmental Management System which complies with the requirements of ISO 14001:2015 for the following scope:

The manufacture and development of fine, speciality and coated paper products for customers in the UK, Europe and Worldwide.

For and on behalf of BSI:

Andrew Launn, EMEA Systems Certification Director

Original Registration Date: 2020-02-05 Latest Revision Date: 2020-02-05







Effective Date: 2020-02-05 Expiry Date: 2022-10-06

Page: 1 of 1

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This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract. An electronic certificate can be authenticated online. Printed copies can be validated at www.bsigroup.com/ClientDirectory

Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MKS 8PP. Tel: + 44 345 080 9000 BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiawick High Road, London W4 4AL, UK. A Member of the BSI Group of Companies.





















# **Quality ISO 9001**







## Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

Holds Certificate Number:

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the

The manufacture and development of fine, speciality and coated paper products for customers in the UK, Europe and Worldwide

For and on behalf of BSI:

XIW CON Andrew Launn, EMEA Systems Certification Director

Original Registration Date: 2020-02-05 Latest Revision Date: 2020-02-05







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Page: 1 of 1

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# **Energy ISO 50001**







## Certificate of Registration

ENERGY MANAGEMENT SYSTEM - ISO 50001:2018

This is to certify that:

Holds Certificate Number:

ENMS 723550

and operates an Energy Management System which complies with the requirements of ISO 50001;2018 for the following scope:

Energy management system in relation to the manufacturing of Fine, Security and Coated Papers. The types of energy consumed during the manufacturing process are Natural Gas, Electricity, LPG, Fuel Oil (diesel). The significant energy users on site are: the CHP plant (Generation of Electricity and Steam), Paper machines, The Coater, Air Compressors, Conversion equipment and in the winter, heating will increase consumption of gas and electricity. All within Stoneywood Mill site.

For and on behalf of BSI:

Andrew Launn, EMEA Systems Certification Director

Original Registration Date: 2020-02-05 Latest Revision Date: 2020-02-06 Effective Date: 2020-02-05 Expiry Date: 2021-07-22

Page: 1 of 1

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# REACH COMPLIANCE

#### **Safety Data Sheet and REACH Compliance**

#### **Safety Data Sheets**

A Safety Data Sheet (SDS) is a document that contains information on the potential health effects of exposure to chemicals, or other potentially dangerous substances, and on safe working procedures when handling chemical products.

By SDS definition paper is an "article".

"Article" means a manufactured item: (i) which is formed to a specific shape or design during manufacture; (ii) which has end use function(s) dependent in whole or in part upon its shape or design during end use; and (iii) which does not release, or otherwise result in exposure to, a hazardous chemical under normal conditions of use.

Papers manufactured by the mill conform to the definition of "article" and therefore do not need a Safety Data Sheet.

#### **REACH**

REACH is a European regulation which entered into force in June 2007. The regulation covers registration, evaluation, authorisation and restriction processes for chemical substances to ensure the consistency of regulations across the EU. These REACH processes are designed to provide additional information on chemicals, to ensure their safe use and to ensure competitiveness. Following the UK's withdrawal from the EU and the subsequent transition period, the EU REACH Regulation has been brought into UK law on 1 January 2021, under the European Union (Withdrawal) Act 2018. REACH, and related legislation, have been replicated in the UK and the key principles of the EU REACH Regulation have been retained.

None of the substances contained in the current (June 2020) ECHA-SVHC list a re used in the manufacture of paper products at the mill is therefore satisfied that the papers supplied to our customers comply with the current 59 (10) REACH regulations and do not require registration procedures.





















# Sustainable Sourcing FSC™ & PEFC™ & Wood Species and Country of Origin























# Sustainable Sourcing FSC™ & PEFC™ & Wood Species and Country of Origin

Date Verified: 27 October 2020 Verifier: K Hoy / R Tierney					
Wood type	Wood species	Country of origin	Location of harvest	EUTR Compliant	UKTR Compliant
Hardwood	Eucalyptus Globulus	Spain	Galicia, Asturias, Cantabria & Andalucía	Yes	Yes
	Eucalyptus Nitens	Spain	Galicia, Asturias & Cantabria	Yes	Yes
	Eucalyptus Regnans	Spain	Galicia, Asturias & Cantabria	Yes	Yes
	Eucalyptus Globulus	Spain	Galicia, Asturias, Cantabria & Andalucía	Yes	Yes
		Portugal	Beja	Yes	Yes
	Eucalyptus Regnans	Spain	Galicia & Asturias	Yes	Yes
	Eucalyptus Globulus	Portugal	Whole country	Yes	Yes
	Birch (betula pendula, betula pubescens), Aspen (populus tremula)	Estonia (15%)	Whole country	Yes	Yes
		Latvia (27%)	Whole country	Yes	Yes
		Russia (7%)	Vologda	Yes	Yes
		Sweden (51%)	Götaland	Yes	Yes
Softwood	Spruce (picea abies), Pine (pinus sylvestris)	Sweden	Götaland	Yes	Yes
Non wood fiber/bamboo fiber	Sinocalamus affinis, Bambusa pervariabils, Dendrocalamopsis oldhami, Bambusa rigida, Bambusa mulitplx	China	Guizhou Province	Yes	Yes

















