

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch
Testing, supervising and certifying body, authorized by the building supervision authority

TEST REPORT

PZ-Hoch-230794-3

for the proof of Fire behaviour according to DIN 4102, part 1
Translation of the German test report – no guarantee for translation of technical terms

company	Antalis 8, rue de Seine F-92100 Boulogne-Billancourt
description of samples	white self-adhesive films, consisting of plastic, glued on aluminium panels
name of the material	„Coala 1D 100 HTG“
sampling	by the company itself
content of request	Proof of flammability to classify building materials to class B1 "schwerentflammbar" according to DIN 4102, part 1
validity of test report	30.06.2028
result	The examined products meet the requirements of class B1 for "schwerentflammbare" (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , if glued on metallic substrates with a density of $\geq 2.025 \text{ kg/m}^3$, a melting point of $\geq 500^\circ\text{C}$ and a thickness of $\geq 0,8\text{mm}$.

This test report includes 5 pages and 7 enclosures.

Remark: If the above-mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer 1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- "allgemeine bauaufsichtliche Zulassung" (general building inspectorate approval) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- "Zustimmung im Einzelfall" (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non-regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

1. Description of test material in condition as delivered

PN 37136: „Coala 1D 100 HTG“

-white, mat self-adhesive film, consisting of plastic, with polyacrylate adhesive on one side-

colour of adhesive: grey

characteristic values determined by the test laboratory:

whole thickness: about 0,28 mm

thickness of self-adhesive film: about 0,13 mm

area weight of self-adhesive film: about 177 g/m²

PN 37137: „Coala 1D 100 HTG“

-white, glossy self-adhesive film, consisting of plastic, with polyacrylate adhesive on one side-

colour of adhesive: grey

characteristic values determined by the test laboratory:

whole thickness: about 0,26 mm

thickness of self-adhesive film: about 0,12 mm

area weight of self-adhesive film: about 163 g/m²

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

The self-adhesive foil was glued on aluminium panels with a thickness of about 1,0 mm, according to DIN 4102-16: 2015-09, point 4.4, d, II.

3. Arrangement of samples mounting: self-adhesive foil glued on aluminium panels

#6475:	flaming in machine direction	PN 37137
#6474:	flaming in machine direction	PN 37136
#6510:	flaming in transverse direction	PN 37136
#6582:	flaming in machine direction	PN 37136
#6583:	flaming in machine direction	PN 37136

4. Date of test CW 21, 23 and 25 in 2023

line no.	Measurement	Result with the tested specimen						Dim.
	Test number	#6475	#6474	#6510	#6582	#6583	---	
	<u>sample no.</u>	PN 37137	PN 37136					
	<u>flamed direction</u>	machine	machine	transv.	machine	machine	---	
22	<u>Afterglow after end of test</u>	./.	./.	./.	./.	./.	./.	min:s
	Time ¹⁾	./.	./.	./.	./.	./.	./.	
23	Number of specimen	./.	./.	./.	./.	./.	./.	
	<u>Place of appearance</u>	./.	./.	./.	./.	./.	./.	
24	Lower half of the specimen ²⁾	./.	./.	./.	./.	./.	./.	
25	Upper half of the specimen ²⁾	./.	./.	./.	./.	./.	./.	
26	Front side of specimen ²⁾	./.	./.	./.	./.	./.	./.	
27	Back side of specimen ²⁾	./.	./.	./.	./.	./.	./.	
28	<u>Density of smoke</u>							
	≤ 400 % * min	29	36	43	41	42	---	% * min
29	> 400 % * min ⁴⁾	./.	./.	./.	./.	./.	./.	% * min
30	<u>Diagram: encl. no.</u>	1	2	3	4	5	---	
31	<u>Residual lengths:</u> individual value ³⁾							
	Specimen 1	41	40	40	36	35	---	cm
	Specimen 2	40	38	39	36	35	---	cm
	Specimen 3	39	37	39	37	36	---	cm
	Specimen 4	41	42	38	37	36	---	cm
32	<u>Average value, individual test ³⁾</u>	40	39	39	47	36	---	
33	<u>Photo of specimen in enclosure no.</u>	1	2	3	4	5	---	
34	<u>Flue gas temperature</u>	114	112	133	120	118	---	°C
35	Maximum of average value							
	Time ¹⁾	09:51	07:45	01:23	09:57	09:36	---	min:s
36	<u>Diagram: encl. no.</u>	1	2	3	4	5	---	
37	Remarks: - none -							

¹⁾ indication of times: from the begin of testing procedure

²⁾ checked off if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke

6. Explanations concerning the testing procedure

-none-

7. Summary of results and additional establishments to Fire Behaviour

line no.	measurement	Result with the tested specimen						dimension
	test-no.	#6475	#6474	#6510	#6582	#6583	---	
	sample no.	PN 37137	PN 37136					
	flamed direction	machine	machine	transv.	machine	machine	---	
1	residual length	40	39	39	37	36	---	cm
2	max. smoke temperature	114	112	133	120	118	---	°C
3	density of smoke - integral	29	36	43	41	42	---	%min
4	remarks: none							

*1) break off after 3:27min

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 6 & 7).

8. Special remarks

- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, im particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
 - regular building materials for the required proof of accordance
 - for not regular building materials for the required proof of applicability

9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 12.10.2023

clerk in charge:

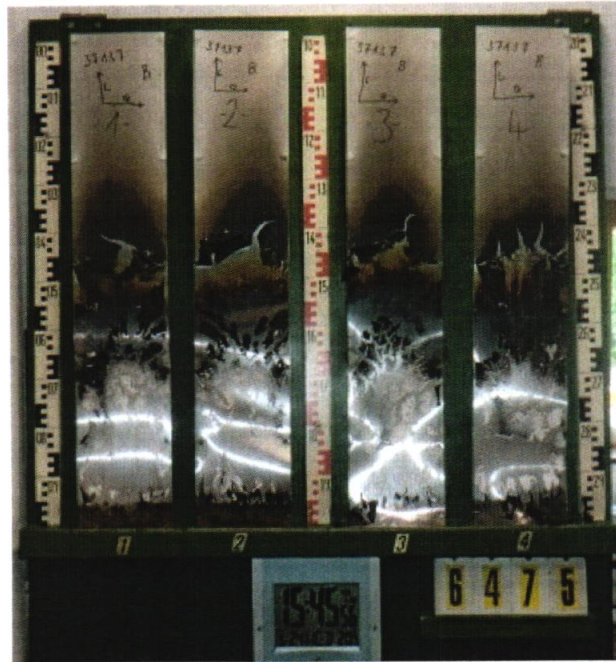

(Silke Biendara)



Head of the test laboratory:


(Dipl.-Ing.(FH) Andreas Hoch)

„Brandschacht“-test #6475

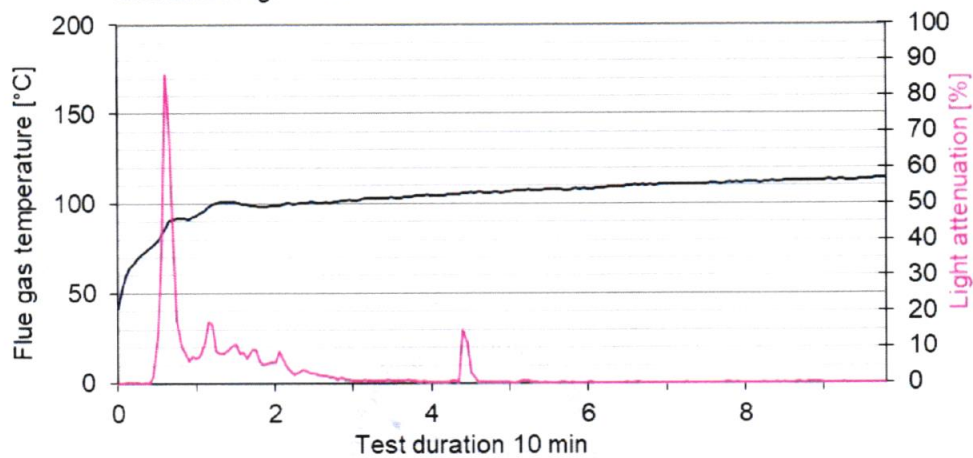


measurement

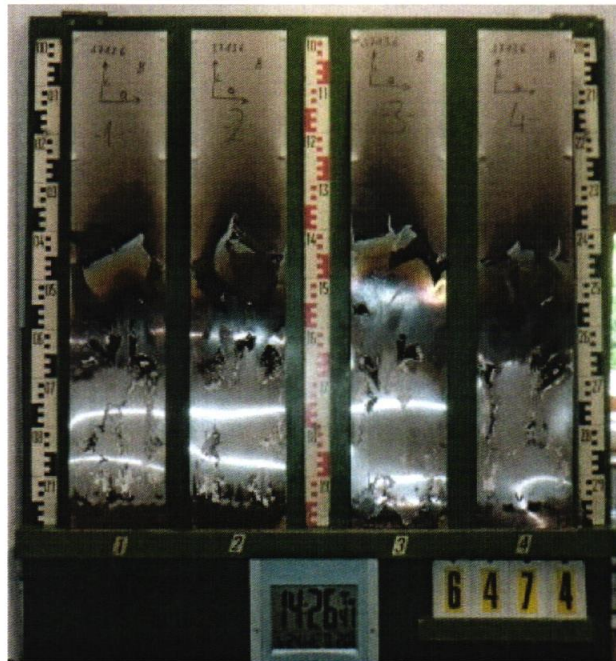
#6475, PN37137: Antalis, "Coala...", machine

Max. flue temperature: 114°C, Smoke density integral: 29%min

Residual length: 40 cm



„Brandschacht“-test #6474

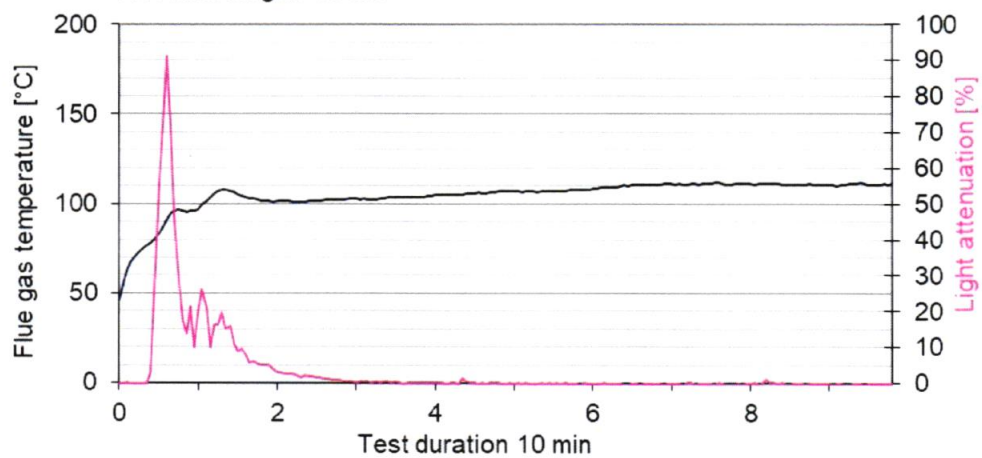


measurement

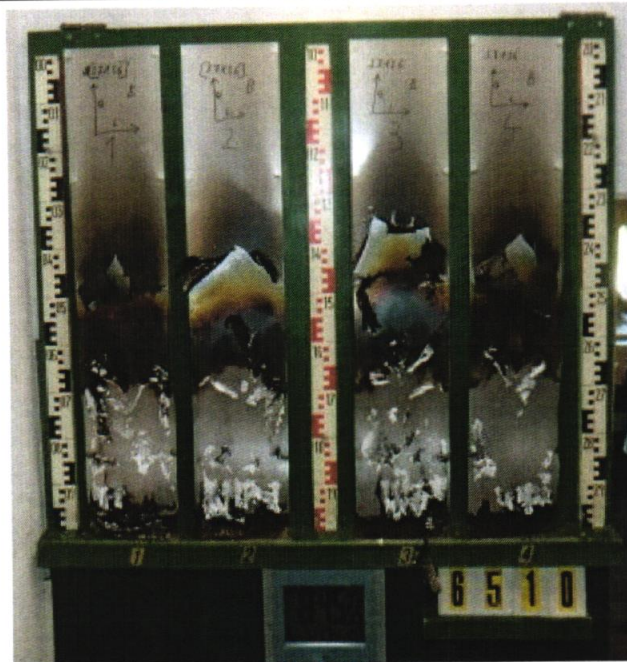
#6474, PN37136: Antalis, "Coala...", machine

Max. flue temperature: 112°C, Smoke density integral: 36%min

Residual length: 39 cm



„Brandschacht“-test #6510

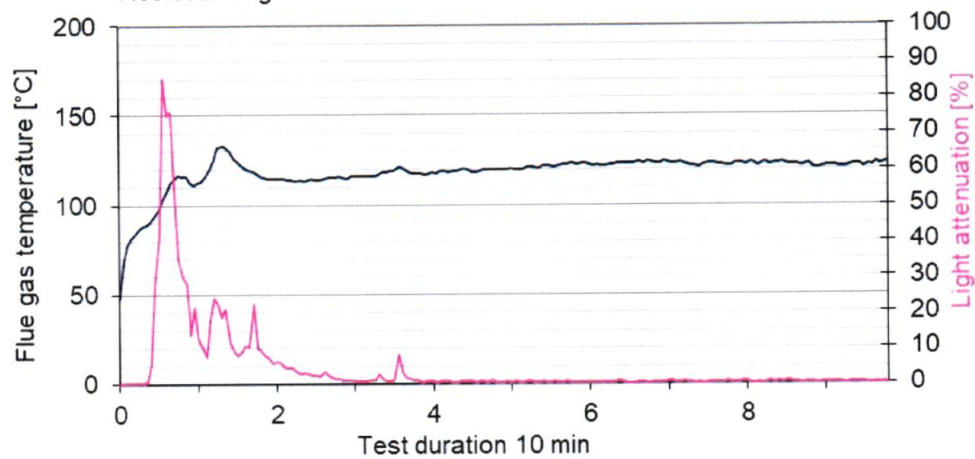


measurement

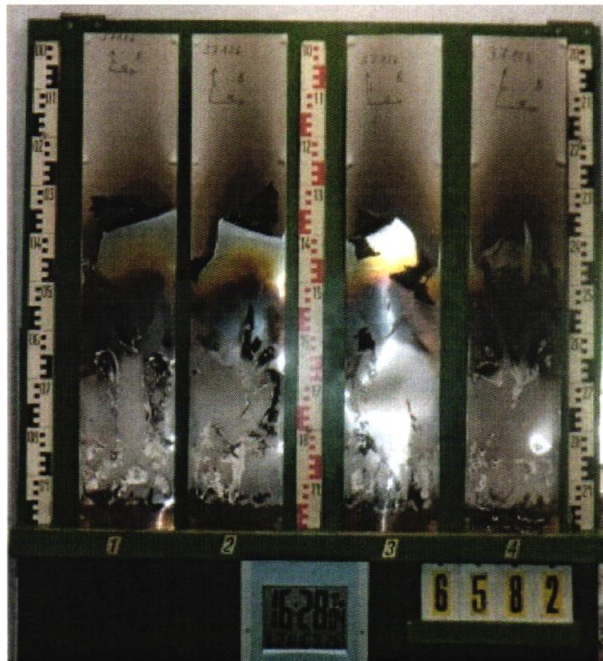
#6510, PN37136: Antalis, "Coala...", transv.

Max. flue temperature: 133°C, Smoke density integral: 43%/min

Residual length: 39 cm



„Brandschacht“-test #6582

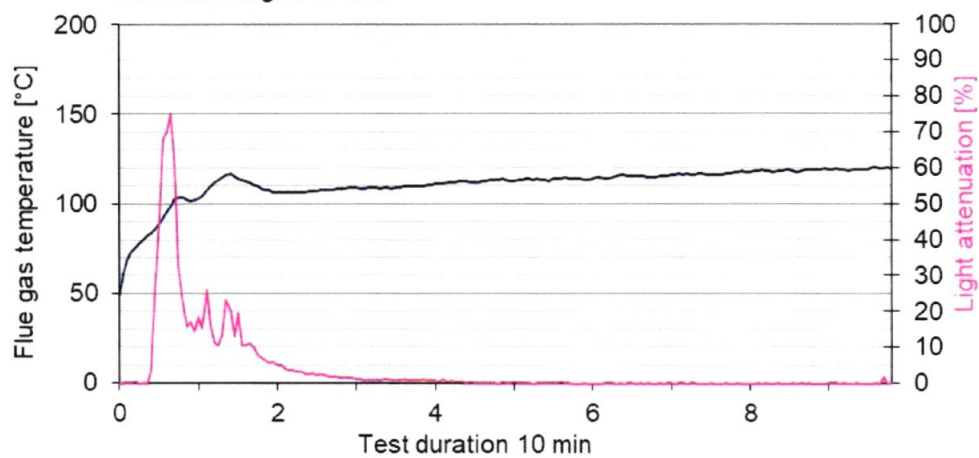


measurement

#6582, PN37136: Antalis, "Coala...", machine

Max. flue temperature: 120°C, Smoke density integral: 41%min

Residual length: 37 cm



„Brandschacht“-test #6583

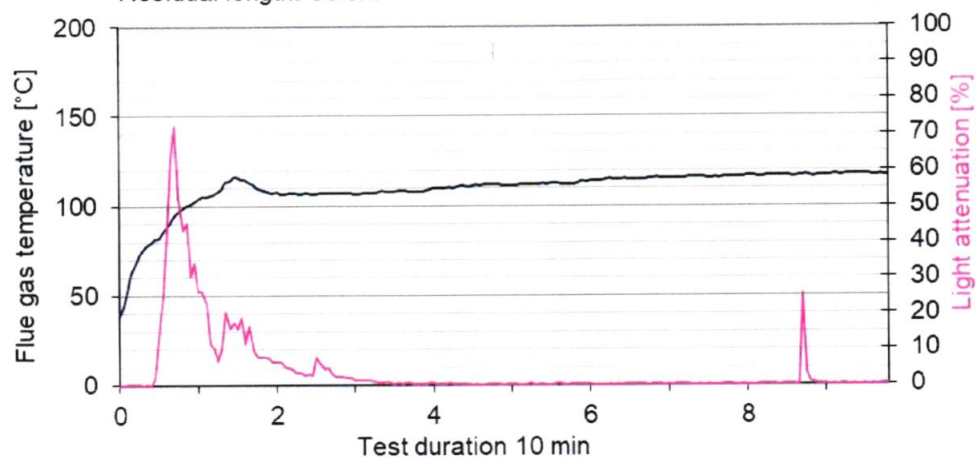


measurement

#6583, PN37136: Antalis, "Coala...", machine

Max. flue temperature: 118°C, Smoke density integral: 42%min

Residual length: 36 cm



**Test for normal flammability
classifying B2 according to DIN 4102**

 1. Description of test material in condition as delivered look at page 2

 2. Preparation of samples

Out of the material there have been cut samples for the ignitability apparatus.
The samples were kept in a climate 23/50 until they reached constant weight.

 3. Arrangement of samples s-glued on aluminium panels-
Flaming in machine and in transverse direction

 4. Date of test CW 21 in 2023

 5. Results

PN 37137: flaming in machine dir.	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition ¹⁾	1	1	1	1	1	--	3	--	--	--	--	--	s
reaching the mark of measurement ¹⁾²⁾	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
max. flame height	3	3	3	3	3	--	2	--	--	--	--	--	cm
time	15	15	15	15	15	--	15	--	--	--	--	--	s
self-cessation of the flames end of afterflame ¹⁾	15	15	15	15	15	--	15	--	--	--	--	--	s
end of glowing ¹⁾	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	
smoke development (visual)	little						little						
dropping of burning material during 20 s ¹⁾	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
Appearance after test: burned out till max. height 4 cm x width 1,5 cm													

PN 37137: flaming in transv. dir.	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition ¹⁾	1	--	--	--	--	--	3	--	--	--	--	--	s
reaching the mark of measurement ¹⁾²⁾	-/-	--	--	--	--	--	-/-	--	--	--	--	--	s
max. flame height	3	--	--	--	--	--	2	--	--	--	--	--	cm
time	15	--	--	--	--	--	15	--	--	--	--	--	s
self-cessation of the flames end of afterflame ¹⁾	15	--	--	--	--	--	15	--	--	--	--	--	s
end of glowing ¹⁾	-/-	--	--	--	--	--	-/-	--	--	--	--	--	s
flames were extinguished after ¹⁾	-/-	--	--	--	--	--	-/-	--	--	--	--	--	s
smoke development (visual)	little						little						
dropping of burning material during 20 s ¹⁾	-/-	--	--	--	--	--	-/-	--	--	--	--	--	s
Appearance after test: burned out till max. height 4cm x width 1,5cm													

¹⁾ time mentioned from the beginning of the test ²⁾ during 20 Sec -/- no appearance -- no information

PN 37136: additional tests	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition ¹⁾	1	1	--	--	--	--	3	3	--	--	--	--	s
reaching the mark of measurement ¹⁾²⁾	-/-	-/-	--	--	--	--	-/-	-/-	--	--	--	--	s
max. flame height	3	3	--	--	--	--	2	2	--	--	--	--	cm
time	15	15	--	--	--	--	15	15	--	--	--	--	s
self-cessation of the flames end of afterflame ¹⁾	15	15	--	--	--	--	15	15	--	--	--	--	s
end of glowing ¹⁾	-/-	-/-	--	--	--	--	-/-	-/-	--	--	--	--	s
flames were extinguished after ¹⁾	-/-	-/-	--	--	--	--	-/-	-/-	--	--	--	--	s
smoke development (visual)	little						little						
dropping of burning material during 20 s ¹⁾	-/-	-/-	--	--	--	--	-/-	-/-	--	--	--	--	s
Appearance after test: burned out till max. height 3cm x width 1,5cm													

¹⁾ time mentioned from the beginning of the test ²⁾ during 20 Sec -/- no appearance -- no information

6. Remarks and explanations to the testing procedure - none –

7. Opinion concerning the dropping of burning material

The test for normal flammability shows no burning dripping material.