

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch
Testing, supervising and certifying body, authorized by the building supervision authority

TEST REPORT

PZ-Hoch-231546

for the proof of fire behaviour according to DIN 4102, part 1

Translation of the German test report – no guarantee for translation of technical terms

company	Antalis 8, rue de Seine F-92100 Boulogne-Billancourt
description of samples	transparent self-adhesive film, consisting of plastic, glued on aluminium panels
name of the material	„Coala UV Lam Satin“, „Coala UV Lam Matt“, „Coala UV Lam Gloss“
sampling	by the company itself
content of request	Proof of flammability to classify building materials to class B1 ("schwerentflammbar") according to DIN 4102, part 1
validity of test report	31.10.2026
result	The examined products meet the requirements of class B1 for "schwerentflammbare" (hardly flammable) building materials according to DIN 4102, part 1 (May 1998), if glued on metallic substrates with a density of $\geq 2.025 \text{ kg/m}^3$, a melting point of $\geq 500^\circ\text{C}$ and a thickness of $\geq 0,8\text{mm}$.

This test report includes 6 pages and 7 enclosures.

Remark: If the building material mentioned above is not used as a product according to MBO § 2, Abs. 9, Ziffer 1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product as defined by State Building Prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws as defined by State Building Prescriptions. This has to be certified instead by:

- "allgemeine bauaufsichtliche Zulassung" (General Building Inspectorate Approval) or by
- "allgemeines bauaufsichtliches Prüfzeugnis" (General Building Inspectorate Certificate) or by
- "Zustimmung im Einzelfall" (Exceptional Approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for irregular building products for the required proofs of applicability.

Without written consent of the test laboratory, this test report may only be published or duplicated during its denoted period of validity, providing that no changes to appearance or content are made.

1. Description of test material in condition as delivered

- material I** „Coala UV Lam Satin“
semigloss self-adhesive plastic film with polyacrylate adhesive on one side
and a siliconized protective foil
characteristic values determined by the test laboratory:
total thickness: about 0,15 mm
- material II** „Coala UV Lam Matt“
semigloss self-adhesive plastic film with polyacrylate adhesive on one side
and a siliconized protective foil
characteristic values determined by the test laboratory:
total thickness: about 0,15 mm
- material III** „Coala UV Lam Gloss“
semigloss self-adhesive plastic film with polyacrylate adhesive on one side
and a siliconized protective foil
characteristic values determined by the test laboratory:
total thickness: about 0,15 mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples

Samples with a size of 1000 mm height and 190 mm width where cut from the material for fire testing. The samples were kept in climate chamber 23/50 until they reached constant weight.

The tests underlying this report were carried out by FIRELABS, Borkheide.

3. Arrangement of samples

mounting:	glued on aluminium panels	
#735050-001 flaming in machine direction		material I
#735050-002 flaming in transverse direction		material I
#735050-003 flaming in machine direction		material II
#735050-004 flaming in transverse direction		material II
#735050-005 flaming in machine direction		material III
#735050-006 flaming in transverse direction		material III

4. Date of test November/December in 2020

5. Results

The test has been performed according to DIN 4102 (Mai 1998)

line	Measurement	Result with the tested specimen			Dim.
		#735050-001	#735050-002	#735050-003	
	flaming direction	machine	transverse	machine	
1	Number of specimen arrangement acc. to DIN 4102/T15, schedule 1	7	7	7	
2	Maximum flame height	50	60	60	cm
3	Time ¹⁾	02:00	02:00	02:00	min:s
4	Burn-through / melting ¹⁾	-/-	-/-	-/-	min:s
5	Observations on the back side				
6	Flames / Glowing ¹⁾	-/-	./.	./.	min:s
7	Change of colour ¹⁾	03:00	03:00	03:00	min:s
8	Falling of burning droplets ¹⁾	-/-	./.	./.	min:s
9	sporadic falling of burning droplets ²⁾	--	--	--	min:s
10	continuous falling of burning droplets ²⁾	--	--	--	min:s
11	Falling of burning parts ¹⁾	-/-	./.	./.	min:s
12	sporadic falling of burning parts ²⁾	--	--	--	min:s
13	continuous falling of burning parts ²⁾	--	--	--	min:s
14	Burning duration at sieve plate (max.)	-/-	./.	./.	min:s
15	Impairment of burner by material ¹⁾	-/-	./.	./.	min:s
16	End of burning at the specimen ¹⁾	10:00	10:00	10:00	min:s
17	Time of eventually end of test ¹⁾	-/-	-/-	-/-	min:s
18	Afterburning after end of test ¹⁾	-/-	-/-	-/-	min:s
19	Number of specimen	--	--	--	
20	Front side / Rear side of specimen ²⁾	--	--	--	
21	flame length	--	--	--	cm
22	Afterglow after end of test ¹⁾	-/-	-/-	-/-	min:s
23	Number of specimen	--	--	--	
24	Lower / Upper half of the specimen ²⁾	--	--	--	
25	Front side / Rear side of specimen ²⁾	--	--	--	
26	Density of smoke $\leq 400 \% \cdot \text{min}$	14,5	12,4	12,8	%min
27	$> 400 \% \cdot \text{min}^{4)}$	-	-	-	%min
28	Residual lengths: Specimen 1	46	53	47	cm
29	individual values ³⁾ Specimen 2	48	50	47	cm
30	Specimen 3	48	49	47	cm
31	Specimen 4	51	52	50	cm
32	Average residual length ³⁾	48	51	47	cm
33	Maximum smoke temperature	113	116	116	°C
34	Time ¹⁾	09:46	09:28	09:22	min:s
35	Diagram and Photo of specimen in enclosure no.	1	2	3	
36	Remarks: - none -				

¹⁾ indication of times relative to beginning of test

²⁾ checked if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke

line	Measurement	Result with the tested specimen			Dim.
		#735050-004	#735050-005	#735050-006	
	Test number				
	flaming direction	transverse	machine	transverse	
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	7	7	7	
2	Maximum flame height	60	50	50	cm
3	Time ¹⁾	02:00	02:00	02:00	min:s
4	Burn-through / melting ¹⁾	-/-	-/-	-/-	min:s
5	Observations on the back side				
6	Flames / Glowing ¹⁾	-/-	./.	./.	min:s
6	Change of colour ¹⁾	03:00	03:00	03:00	min:s
7	Falling of burning droplets ¹⁾	-/-	./.	./.	
8	sporadic falling of burning droplets ²⁾	--	--	--	min:s
9	continuous falling of burning droplets ²⁾	--	--	--	min:s
10	Falling of burning parts ¹⁾	-/-	./.	./.	min:s
11	sporadic falling of burning parts ²⁾	--	--	--	
12	continuous falling of burning parts ²⁾	--	--	--	
13	Burning duration at sieve plate (max.)	-/-	./.	./.	min:s
14	Impairment of burner by material ¹⁾	-/-	./.	./.	min:s
15	End of burning at the specimen ¹⁾	10:00	10:00	10:00	min:s
16	Time of eventually end of test ¹⁾	-/-	-/-	-/-	min:s
17	Afterburning after end of test ¹⁾	-/-	-/-	-/-	min:s
18	Number of specimen	--	--	--	
19	Front side / Rear side of specimen ²⁾	--	--	--	
20	flame length	--	--	--	cm
21	Afterglow after end of test ¹⁾	-/-	-/-	-/-	min:s
22	Number of specimen	--	--	--	
23	Lower / Upper half of the specimen ²⁾	--	--	--	
24	Front side / Rear side of specimen ²⁾	--	--	--	
25	Density of smoke $\leq 400 \% \cdot \text{min}$	12,9	12,5	14,7	%min
26	$> 400 \% \cdot \text{min}^{4)}$	-	-	-	%min
27	Residual lengths: Specimen 1	50	50	50	cm
	individual values ³⁾ Specimen 2	50	53	48	cm
	Specimen 3	49	50	46	cm
	Specimen 4	45	50	48	cm
28	Average residual length ³⁾	48	50	48	cm
29	Maximum smoke temperature	114	115	117	°C
30	Time ¹⁾	09:22	09:48	09:56	min:s
31	Diagram and Photo of specimen in enclosure no.	4	5	6	
32	Remarks: - none -				

¹⁾ indication of times relative to beginning of test

²⁾ checked if applicable

³⁾ indication of carrier/foam layer separated in case of fire-proofing agents

⁴⁾ very strong development of smoke

6. Explanations concerning the testing procedure

The remaining tests could be skipped as the residual lengths exceeded 45 cm.

7. Summary of results and additional establishments to Fire Behaviour

lineo.	Measurement	Result with the tested specimen			dimensi on
	test-no.	#735050-001	#735050-002	#735050-003	
	Direction	machine	transverse	machine	
1	residual length	48	51	47	cm
2	max. smoke temperature	113	116	116	°C
3	integral of smoke density	14,5	12,4	12,8	%min
4	remarks: none				

lineo.	Measurement	Result with the tested specimen			dimensi on
	test-no.	#735050-004	#735050-005	#735050-006	
	Direction	transverse	machine	transverse	
1	residual length	48	50	48	cm
2	max. smoke temperature	114	115	117	°C
3	integral of smoke density	12,9	12,5	14,7	%min
4	remarks: none				

According to DIN 4102, pt. 1, hardly flammable ("schwerentflammbare") building materials must meet the requirements of class B2.

After performing additional tests in the ignitability apparatus, this could be verified (encl. 7).

8. Special remarks

- This report is only valid for the material as described in paragraph 1. In combination with other materials or with additional coatings or primers etc., the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid if the material is used as a building product in the sense of the State Building Regulations ("Landesbauordnungen", MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests, only the German original version is relevant.
- In General Building Inspectorates procedures, this test report can be used for
 - regular building materials for the required proof of accordance
 - for not regular building materials for the required proof of applicability

9. Validity

This test report is valid until the denoted date on page 1. The test report becomes invalid in case the standards on which these tests are based are changed.

Fladungen, 18.12.2023

Clerk in charge:

A blue ink signature of Silke Biendara.

(Silke Biendara)

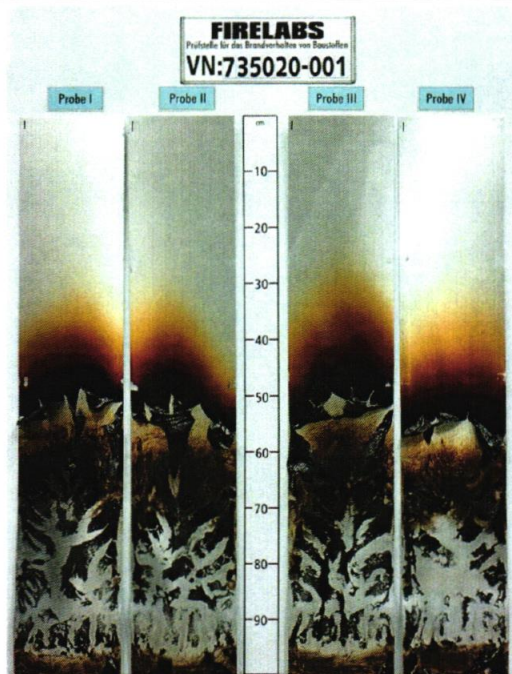


Head of test laboratory:

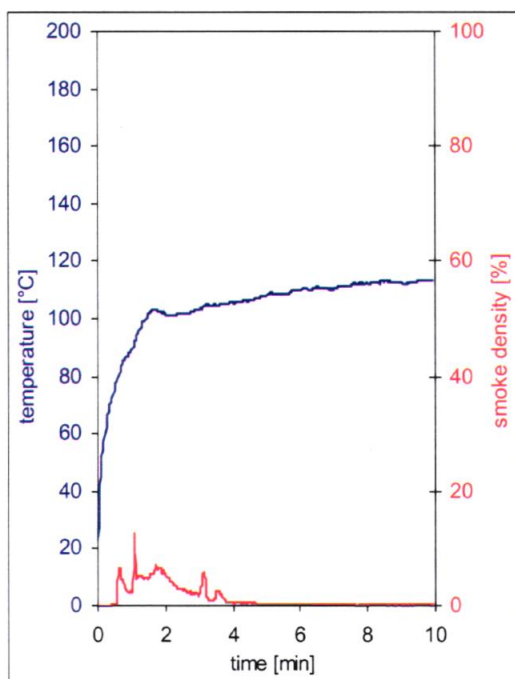
A red ink signature of Andreas Hoch.

(Dipl.-Ing. (FH) Andreas Hoch)

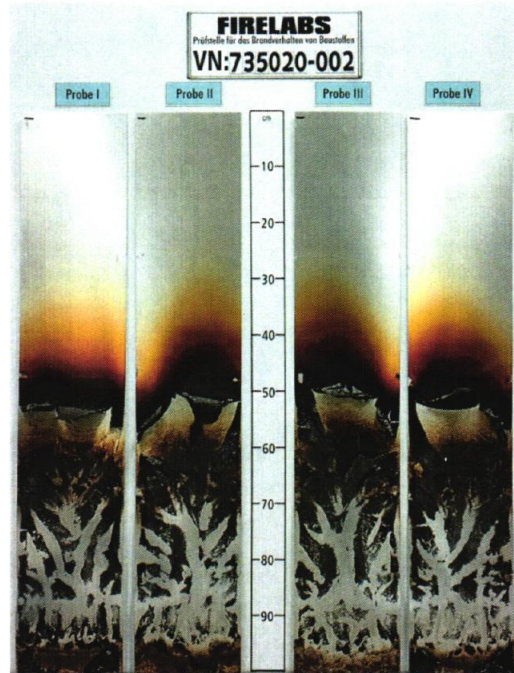
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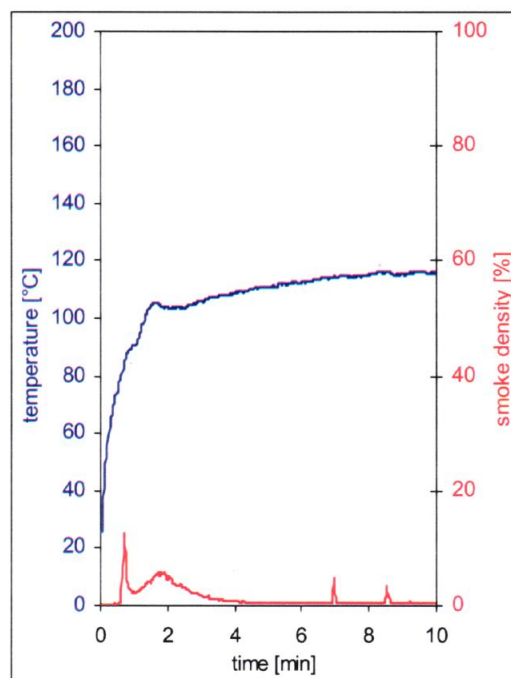
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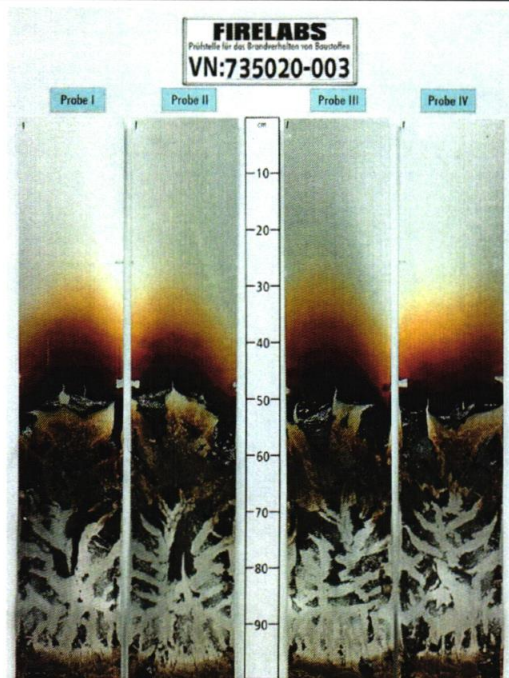
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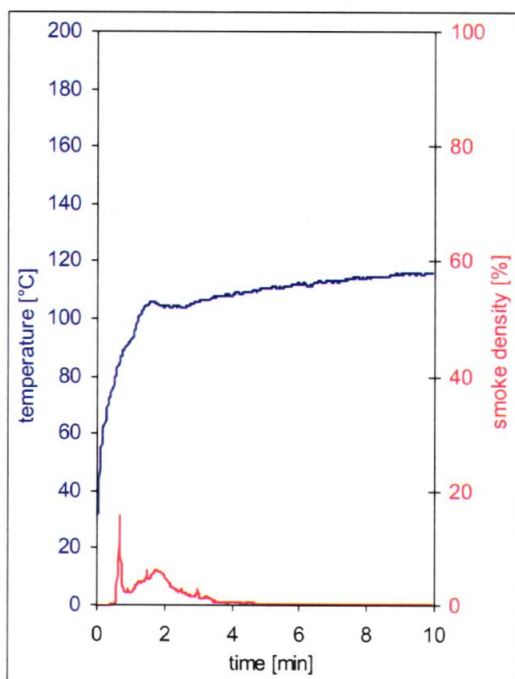
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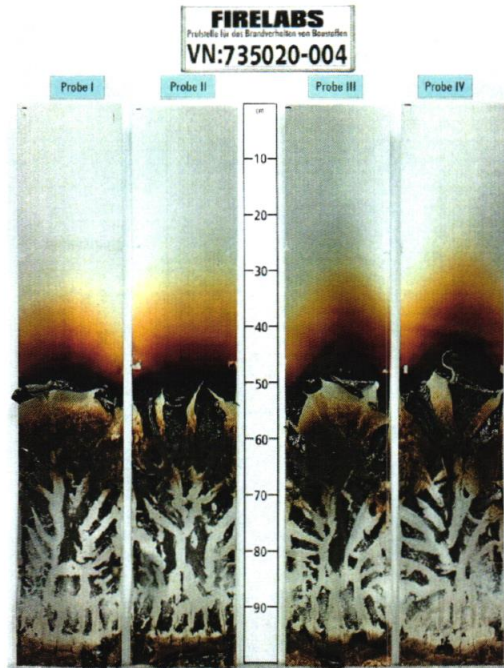
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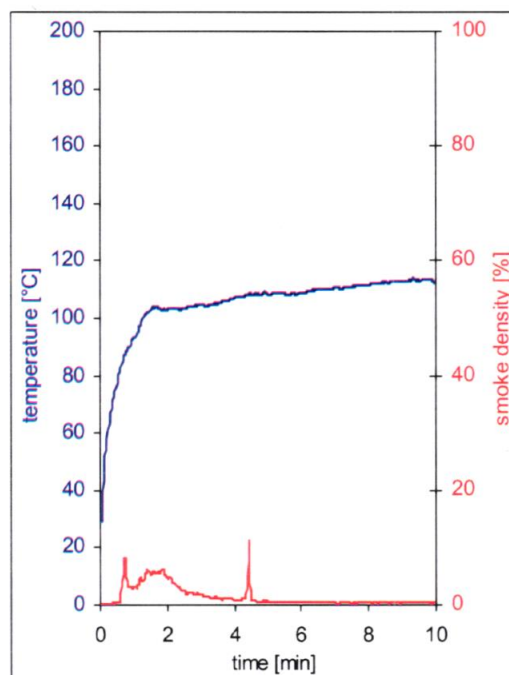
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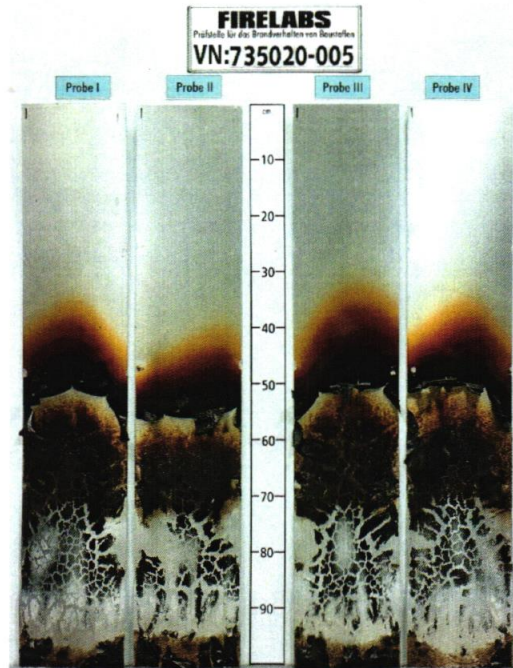
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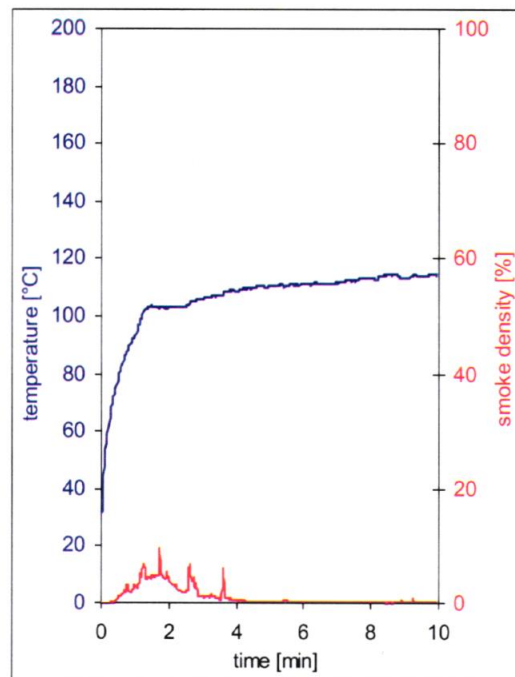
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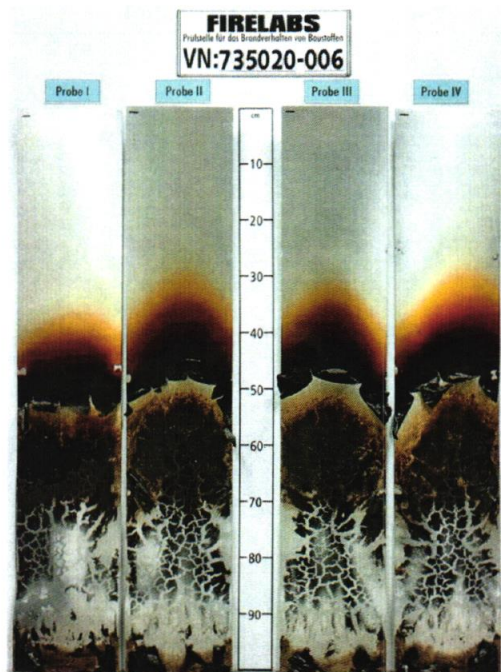
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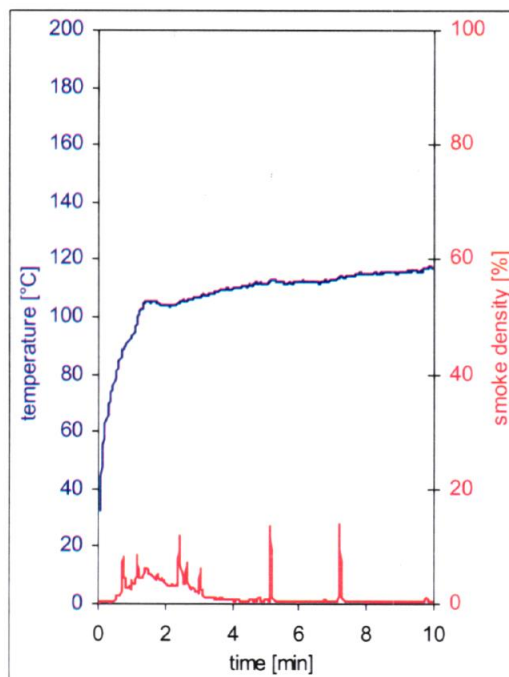
measurement



fire shaft test #735050-006



measurement



Test for normal flammability
classifying B2 according to DIN 4102

1. **Description of test material in condition as delivered** cf. page 2

2. **Preparation of samples**

Samples for the ignitability apparatus were cut from the sample. The samples were kept in a climate 23/50 until they reached constant weight.

3. **Arrangement of samples**

glued on aluminium panels

4. **Date of test** November/December in 2020

5. **Results**

material I	edge-test								Dim
samples no.	1	2	3	4	5	6	7	8	
side and direction	L	L	Q	Q	-	-	-	-	
ignition ¹⁾	1	1	1	1	-	-	-	-	s
measurement mark reached ¹⁾²⁾	-/-	-/-	-/-	-/-	-	-	-	-	s
maximum flame height	1	1	1	1	-	-	-	-	cm
time of max. flame height	1	1	1	1	-	-	-	-	s
self-cessation of flames ¹⁾	16	16	16	16	-	-	-	-	s
flames were extinguished ¹⁾	-/-	-/-	-/-	-/-	-	-	-	-	s
smoke development (visually)	very low								
dropping of burning material ¹⁾²⁾	-/-	-/-	-/-	-/-	-	-	-	-	s
appearance after test: burned out till max. width 0,5 cm x height 0,2 cm									

¹⁾ time denoted relative to beginning of test

²⁾ during 20 Sec

-/- no occurrence

-- no information

L / Q lengthwise / crosswise direction

K / S warp / weft direction

6. **Remarks and explanations to the testing procedure** - none -

7. **Opinion concerning the dropping of burning material**

The test for normal flammability shows no dropping burning material.