




For the best result with Coala Air Board and Zünd, we suggest the following:

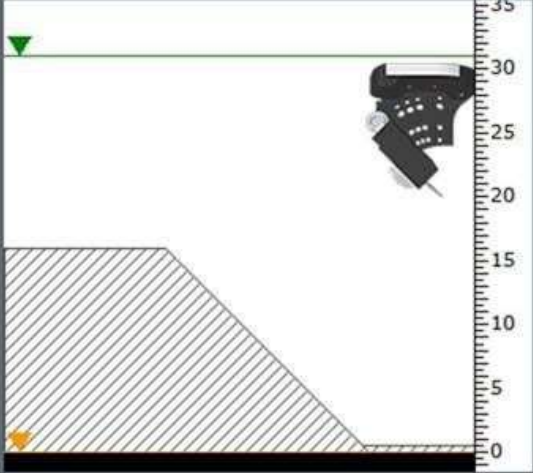
Material choice: V-cut on Coala Air Board  
3D 16mm  
Speed: 800mm / sec  
Acc: 2  
Depth: -0.5  
Gap: 0.5 (for better crease) Blade: Z71

Machining step settings ✕

Method	V-cut	VCT	Z71 (5006045)
Name			
Color			
Cutting mode	standard		

**General** | **Advanced**

Initialization	Base		
Clearing distance	15,00	mm	
Material thickness	16,00	mm	
Grooving angle	45°		
Base depth	-0,50	mm	



35  
30  
25  
20  
15  
10  
5  
0

Acceleration, tool lowered	2		Speed, tool lowered	800	mm/s
Speed, lowering tool	150	mm/s	V-cut gap	0,50	mm

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