

## UPM Raflatac Technical Information

05-01-2021 EN SI

<b>Product</b>	<b>CASTGLOSS-FSC / REMOVABLE / KRAFT SPECIAL 90 / SCORE PRINTED</b>
Sales Code	CFW/SR24/14/W3
Product use	Product designed for high-quality labels with multicolour printing and a mirror-like, high-gloss finish, where removability of the label is required. Especially recommended for promotional labeling and books and magazine inserts.

### Typical technical values

<b>Face</b>	<b>CASTGLOSS-FSC</b>		
Product	Cast coated, woodfree paper with mirror-like gloss finish.		
Substance	80	g/m <sup>2</sup>	ISO 536
Caliper	78	µm	ISO 534
Tensile strength MD	5	kN/m	ISO 1924/1
Tensile strength CD	2.9	kN/m	ISO 1924/1
Brightness	87	%	ISO 2470/1
Roughness	0.7	µm	ISO 8791
Opacity	88	%	ISO 2471
Gloss	89	%	Hunter 75°
Stiffness MD	0.42	mNm	ISO/DP 2493
Stiffness CD	0.25	mNm	ISO/DP 2493
Printability	Flexography, letterpress, rotogravure, offset, screen and hot foil.		
Sustainability	The product is sold as FSC Mix Credit under UPM Raflatac's FSC™ certificate SGSCHCOC-004879.		

<b>Adhesive</b>	<b>SR24</b>		
Type	Removable		
Composition	Waterborne acrylic		
Tack min	2	N	FTM 9
Shear min	1	h	FTM 8

<b>Backing</b>	<b>KRAFT SPECIAL 90</b>		
Product	White woodfree kraft backing paper.		
Substance	86	g/m <sup>2</sup>	ISO 536
Caliper	87	µm	ISO 534
Tensile strength MD	8.7	kN/m	ISO 1924
Tensile strength CD	3.8	kN/m	ISO 1924

<b>Performance</b>	
Total caliper	182 µm
Minimum labelling temperature	5 °C



Service temperature 5 to 80 °C  
Shelf life From date of manufacture: 24 months, under FINAT defined storage conditions (+20-25°C and RH 40-50%). Prolonged storage at higher temperatures and/or humidity levels will shorten the shelf life.

### Information

Product Information Scoring is crucial to ensuring self-adhesive labels are easily peeled away from their backing. Our sheets have folding scores that are spaced at 35 mm intervals, what enables a smooth label opening. Scores open after bending 90–120° Scores don't open if they have not been folded previously.

Product availability Standard range. (Other sizes and/or components available upon request).

STANDARD SHEET SIZE (CM)	50x70
PACKAGING TYPE	Ream wrapped / Bulk

### Approvals

Approvals Toy labeling: This product complies with the European Standard EN71-3:2013 "Safety of Toys" - Migration of certain elements.

Disclaimer The performance of the product should always be tested in the actual application conditions. Our recommendations are based on our most current knowledge and experience. As our products are used in conditions beyond our control, we cannot assume any liability for damage caused through their use. Users of our products are solely responsible that the product is suitable for its intended application, and have determined such at their sole discretion. Users must comply with any applicable legislation and/or testing requirements for the finished article, and are responsible for bringing their products to market.

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